

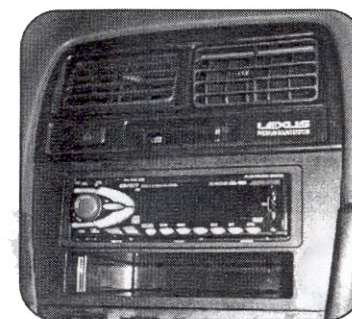


...connecting to the aftermarket



APPLICATIONS

1997-2001 Lexus ES Series



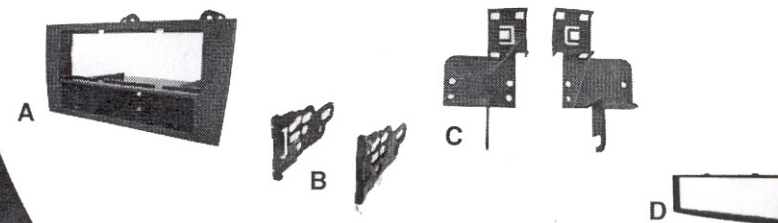
CT24LX02

KIT FEATURES

- DIN Head Unit Provisions with Pocket
- ISO DIN Head Unit Provisions with Pocket

KIT COMPONENTS

A) Radio Housing | B) ISO Brackets | C) Radio Housing Brackets | D) Trim Plate



TOOLS REQUIRED:

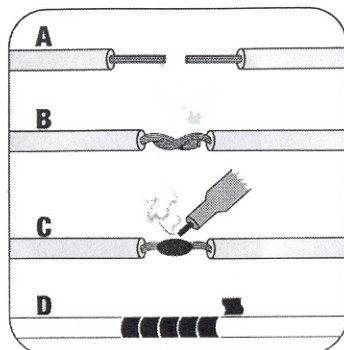
Small Flat Blade Screwdriver | Phillips Screwdriver | Socket Wrench



• <i>Dash Disassembly</i>	
- 1997-2001 Lexus ES Series	1
• <i>Kit Assembly</i>	
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- ISO DIN Head Unit Provision	3
• <i>Final Assembly</i>	4
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...connecting to the aftermarket

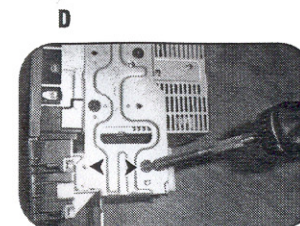
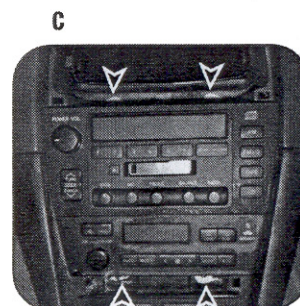


- A)** *Strip wire ends back 1/2"*
- B)** *Twist ends together*
- C)** *Solder*
- D)** *Tape*

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit)
- 2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3** Reassemble in reverse order of disassembly.

1997-2001 Lexus ES Series

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Carefully pry out and remove small trim panel between ashtray and bottom of climate control. (Figure A)
- 3** Using a small flat blade screwdriver gently pry out on the top of the A/C vent assembly (including clock) and remove (Figure B)
- 4** Remove (4) retaining screws securing factory radio to remove. (Figure C)
- 5** Remove (4) retaining screws securing factory climate control to bracket assembly. (Figure D)

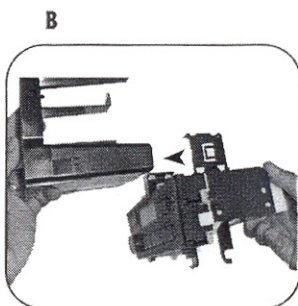
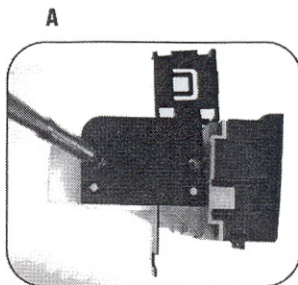


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KIT ASSEMBLY

1997-2001 Lexus ES Series

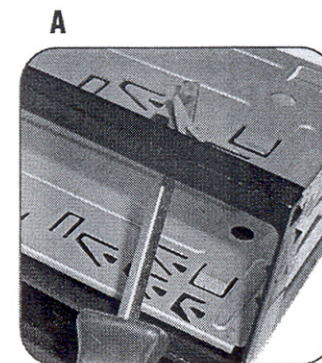
- 1 Attach the corresponding bracket to the factory climate control using the factory hardware. (Figure A)
- 2 Slide the factory climate control and bracket assembly onto the 99-8155 housing until side clips engage. (Figure B)



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DIN HEAD UNIT PROVISION

- 1 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Figure A)
- 2 Slide the aftermarket head unit into the cage and secure.
- 3 Snap the Trim plate into the Radio Housing.



KIT ASSEMBLY

ISO DIN HEAD UNIT PROVISION

- 1 Mount the ISO Brackets to the head unit with the screws supplied with the unit.
- 2 Slide the head unit into the radio opening until the side clips engage. (Figure A)
- 3 Snap the Trim plate into the Radio Housing.

